

Wet End - Process Formulation (RETANNING)



N°14 DETECTIVE.xlsx		Date:	2-Feb-2024
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods		
Aim of Trial:	DETECTIVE		
Project - N°:		Trial - N°:	
Material:	CHINA	Color:	
% refer to:	SHAVED WEIGHT	Piece count:	25
		Substance:	1,10 mm
		Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		water	45			
		1,50		BORRON® SE				
		1,00		BORRON® Z				
		1,00		DERMASCAL F			60	DRAIN-WASH
		150,00		water				
		0,50		FORMIC ACID 85%			15	PH=3,2
		1,50		CORIPOL® GLH				
		0,50		CORIPOL® SG			30	
		5,00		TANNESCO® HN gran			30	
		5,00		BLANCOL® AC			60	
		1,00		SELLATAN® CF NEW			60	
		4,00		TANNESCO® FC			180	AUTOMATIC ON IN THE MORNING DRAIN
		100,00		WATER	35			
		1,50		CROMENO® BF			30	PH=5,2
		2,00		CORIPOL® GLH			20	
		0,50		sodium bicarbonate				
		4,00		RETINGAN® R7			45	DRAIN -WASH
		80,00		water	50			
		3,00		TANIGAN® PAK				
		3,00		RETINGAN® R12				
		3,00		SELLASOL® FSU gran				
		3,00		SELLASOL® HFN-F gran			45	
		4,00		BAYTINGAN® AR			40	
		3,00		LUBRITAN® SPE				
		3,00		LEVOTAN® L			30	
		1,00		CORIPOL® AT				
		2,00		CORIPOL® GLH				
		2,00		CORIPOL® SV				
		2,00		CORIPOL® MK				
		3,00		MAGNOPAL® IPF				
		2,00		CORIPOL® GF				
		1,00		BORRON® SAF			60	
Mechanical Operation:					Process Information:			
CONTINUES								
					Running Time:		11 hrs 45 min	

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