Wet End - Process Formulation (RETAN)

N°16 PALOMAR WET END.xlsx		***Date:***	**15-Jan-2024**
		Technician:	**ARBA team**
Company:	**TFL**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:		***Color:***	**TPX 19-3022**
		Piece count:	
Project - N°:	**16 PALOMAR**	***Substance:***	**1,0-1,2**
Material:	**1/2 bovine WB ISPARTA**	***Weight:***	
% refer to:	**shaved weight**	***Drum - N°:***	

Operation	***Add***	***%***	***Weight in kg***	***Product***	***Temp. in °C***	***Dilution (1 : x)***	*Time in min*	***Control***
		300		water	35			
		0,5		CORIPOL® FCT				
drain		0,5		NOVAGAN DC		40	3,5	
drain		300		water	25	10		
		150		water	35			
		1		SELLATAN® CF New.		30		
		5		TANKROM® AB				
		2		BLANCOROL® RCB				
		2		SELLASOL® MI				
		1		CORIPOL® SG		120		
				morning PH=4 drain				
		150		water	35			
		1,5		TANIGAN® PAK				
		1,5		Sodium formate		30	4,6	
		0,8		Sodium bicarbonate		30	5,7	
drain		4		BAYTIGAN® AR		45	5,8	
		300		water	25	10		
		80		water	30			
		0,5		CORIPOL® SG				
		0,5		CORIPOL® ICL				
		4		RETINGAN® R12				
		3		SELLASOL® MI				
		4		RETINGAN® RLF				
		2		TANIGAN® PR				
		2		BAYKANOL® TF2N				
		1,5		SELLA®Fast Bordeaux A				
		0,5		SELLA®Fast Navy A		60		section control
		4		MAGNOPAL® RHN		30		
		4		LEVOTAN® LS				
		4		CORIPOL® VSE				
		4		CORIPOL® SLG		60		
add water		150		water	50	10		
		0,8		Formic acid		5		
		0,8		Formic acid		5		
		1,1		Formic acid		30	3,6	
		2		Formic acid		15		
drain wash		300		water	25	10		

Mechanical Operation:	***Process Information:***
vacuum dry 60" a 45°C	
	Running Time:

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