

Wet End - Process Formulation (DYEING)



N°17 AMULETO.xlsx		Date:	20-Feb-2024
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	2
Aim of Trial:	AMULETO	Color:	
		Piece count:	25
Project - N°:		Substance:	1,10 mm
Material:	CHINA	Weight:	
% refer to:	DRY WEIGHT	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		800,00		water	45			
		6,00		SELLATAN® WL-G				
		6,00		CORIPOL® DX 1202				
		6,00		CORIPOL® UFB/W			60	DRAIN-WASH
		300,00		water	50			
		6,00		Sodium formate			20	
		3,00		Sodium bicarbonate			20	PH=6
		6,00		LEVOTAN® L				
		6,00		LUBRITAN® SPE			40	
		6,00		CORIPOL® A				
		2,00		BORRON® SAF			30	
		3,00		CORIPOL® SG				
		4,00		CORIPOL® MK				
		4,00		CORIPOL® DX 1202				
		10,00		MAGNOPAL® IPF			60	
		1,00		INVADERM® LU			5	
		0,50		SELLA® Fast Bordeaux A				
		0,20		SELLA® Fast Grey CLL				
		0,10		SELLA® Fast Red 2B				
		0,05		SELLA® Fast Brown DZ 150%				
		20,00		TANIGAN® MBO LIQ			40	
		5,00		MAGNOPAL® RHN			30	
		400,00		water	60			
		3,00		formic acid 85%			3X10+60	DRAI-WASH
		600,00		water	50			
		0,04		SELLA® Fast Bordeaux A				
		0,04		SELLA® Fast Grey CLL				
		0,08		SELLA® Fast Brown CR				
		0,04		SELLA® Fast Brown DZ 150%			20	
		0,50		formic acid 85%			30	DRAI-WASH
		600,00		water	50			
		3,00		CORIPOL® BZE-N			30	DRAI-WASH

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT,HANG TO DRY	
	Running Time: 6 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..