Wet End - Process Formulation (RETAN)



| N°21 CASUAL.xlsx | | Date: | 9-Jan-2024 |
|------------------|--------------------|--------------|--------------|
| | | Technician: | Grosch |
| Company: | | Score: | Select Score |
| Type of Leather: | Select Article | Trial - N°: | G 083 |
| Aim of Trial: | Semi Veg CASUAL | Color: | |
| | | Piece count: | |
| Project - N°: | | Substance: | 1,5/1,6 |
| Material: | X-tan Scanhide MBO | Weight: | 23,400 kg |
| % refer to: | Shaved | Drum - N°: | |

| Operation | Add | % | Weight in kg | Product | Temp. in °C | Dilution (1 : x) | Time in min | Control |
|-----------------|--------|--------|-----------------|---------------------------|----------------|---------------------|----------------|----------------|
| | | 200,00 | 46,800 | | 30 | | | |
| | | 0,20 | 0,047 | BORRON® SAF | | | 30 | pH:5,0 |
| rain | | | | | | | | |
| | | 50,00 | 11,700 | water | 30 | | | |
| | | 3,00 | 0,702 | LEVOTAN® RP | | 4 | 15 | |
| | + | 4,00 | 0,936 | TANIGAN® RFS | | | 90 | |
| | | | | | | | | |
| | + | 3,00 | | CORIPOL® SG | | 2 | | |
| | | 5,00 | | TANIGAN® MBO Liq | | | | |
| | | 5,00 | | TANIGAN® OSO Liq | | | | |
| | | 10,00 | | Quebracho ATO | | | | |
| | | 10,00 | | Mimosa | | | 30 | |
| | | 2,00 | | SELLA® Fast Brown HG | | | | |
| | | 1,00 | | SELLA® Fast Brown HH 150% | | | 60 | |
| | + | 4,00 | 0,936 | LEVOTAN® AT01 | | | 240 | auto overnight |
| | | | | | | | | pH:4,7 |
| | + | 100,00 | 23,400 | | 50 | | | |
| | | 1,00 | 0,234 | Formic Acid | | | 30 | pH: 4,0 |
| Drain | | | | | | | | |
| | | 200,00 | 46,800 | Water | 50 | | 10 | |
| Drain | | | | | | | | |
| | | 100,00 | 23,400 | | 50 | | | |
| | | 2,00 | | BAYKANOL® PFM | | | 10 | |
| | + | 3,00 | | CORIPOL® SLG | | | | |
| | | 4,00 | | CORIPOL® ALF | | | | |
| | | 4,00 | | CORIPOL® SV | | | | |
| | | 0,50 | 0,117 | RODA® Oil 1449 | | 5 | 90 | |
| | | | | | | | | |
| | | 0,20 | 0,047 | Formic Acid | | | | |
| | | 0,40 | 0,094 | Oxalic Acid | | | 30 | PH: 3,5 |
| Drain | | | | | | | | |
| | | 200,00 | 46,800 | water | 25 | | | |
| | | 0,20 | 0,047 | EDTA | | | 10 | |
| Drain | | | | | | | | |
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| | | | | | | | | |
| Aechanical Oper | ation: | | | | Process II | nformation | 1: | |

horse-up, set-out, vacuum dry 240sec@42°C, hang dry, stake.

Running Time: 10 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..