## Wet End - Process Formulation (RETAN)



N°22 T-SHIRT WET E	ND.xlsx	Date:	12-Dec-2023
		Technician:	ALBIERO
Company:	TFL		
Type of Leather:	Garment Leather	Trial - N°:	
Aim of Trial:	ARTICLE T-SHIRT	Color:	TPX 18-1030
		Piece count:	3 NBT
Project - N°:		Substance:	1,6-1,7
Material:	NBT	Weight:	24,200 kg
% refer to:	SHAVED	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	45			
		0,30		BORRON® SAF				
		0,70		Oxalic acid			120	pH=2,7
Drain								
		200,00		Water	35		10	
Drain								
		100,00		Water	35			
	1	2,00		SELLATAN® CF new liq				
	1	1,50		CORIPOL® GLH			30	
		2,00		BLANCOROL® RC				
		5,00		Chrome			00	
		2,00 2,00		SELLASOL® FTF Sodium formate			90 30	pH=4,1
					25			p⊓=4, i
AUTOMATIC O/N		100,00		Water	35		50	
AUTOWATIC O/N				IN THE MORNING			5	pH=4
Drain				IN THE MORNING			3	ρπ=4
Drain		120,00		Water	35			
		2,00		TANIGAN® PAK	33			
	1 1	2,00		Sodium formate			45	
	$\vdash$	3,00		MAGNOPAL® TGR			40	pH=4,9
Drain	1 1	3,00		MACINOI ALS TOR			-70	ρι I= <del>-</del> τ,υ
DIGIII	$\vdash$	200,00		Water	25		10	
Drain	1 1	200,00		***************************************	20		10	
Diaiii		50,00		Water	25			
		2,00		MAGNOPAL® DP	20			
		2,00		LEVOTAN® LS			5	
		4,00		BAYTIGAN® AR				
		2,00		LEUKOTAN™ 1084			20	
		4,00		RETINGAN® RLF				
		5,00		RETINGAN® Pure RS				
		10,00		TANIGAN® MBO liq			30	
		2,00		SELLASOL® TN gran			- 00	
		1,00		INVADERM® LU				
		0,50		Ammonia			5	
		1,00		SELLASET® YELLOW H			-	
		0,70		SELLASET® RED H				
		1,50		SELLASET® BROWN H			60	
		100,00		Water	50		10	
		1,50		Formic acid			20	
		2,00		Formic acid			90	pH=3,6
Drain		,						
		200,00		Water	50		10	
Drain								
		150,00		Water	50			
		2,00		SELLASOL® FTF			10	
		4,00		LEVOTAN® LS				
		4,00		LEVOTAN® HPP			60	
<u> </u>		1,00		Formic acid			15	
		1,00		Formic acid			40	pH=3,3
Drain								
		200,00		Water	20		10	
Drain								
·								
		-						
	ШĪ							
·		-						
·								
Mechanical Operation:			Proce	Process Information:				
SET OUT - VACU	UM DI	RY 50° 360"						
					-			42 has 25!
					Runn	ing Time:		13 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer fr om performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.