

Wet End - Process Formulation (RETANNING)



N°23 PALESTRA.xlsx		Date:	29-Jan-2024
		Technician:	ROMANO GIUSEPPE
Company:	TFL	Trial - N°:	1
Type of Leather:	Shoe Upper & Leather Goods	Color:	
Aim of Trial:	PALESTRA	Piece count:	25
Project - N°:		Substance:	1,00 mm
Material:	LAMB SOUTH AFRICA	Weight:	
% refer to:	SHAVED WEIGHT	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00	0,000	WATER	45			
		2,00	0,000	BORRON SE				
		1,00	0,000	BORRON Z				
		1,00	0,000	DERMASCAL F			60	DRAIN-WASH
			0,000					
		150,00	0,000	WATER				
		0,50	0,000	FORMIC ACID 85%			15	PH=3,2
		1,50	0,000	CORIPOL GLH				
		1,00	0,000	CORIPOL SG			30	
		4,00	0,000	TANNESCO HN gran			30	
		4,00	0,000	BLANCOL AC			60	
		4,00	0,000	TANNESCO CPR			60	
		4,00	0,000	TANNESCO FC			180	AUTOMATIC ON
			0,000					IN THE MORNING
			0,000					DRAIN
		100,00	0,000	WATER	35			
		2,00	0,000	CROMENO BF			30	PH=5,5
		0,30	0,000	SODIUM BICARBONATE				
		4,00	0,000	RETINGAN R7			45	DRAIN -WASH
			0,000					
		80,00	0,000	WATER	50			
		3,00	0,000	TANIGAN PAK				
		3,00	0,000	RETINGAN R12				
		4,00	0,000	SELLASOL FSU gran			45	
		3,00	0,000	LEVOTAN L				
		3,00	0,000	LUBRITAN SPE			30	
		3,00	0,000	CORIPOL ESU				
		3,00	0,000	CORIPOL DX 1202				
		2,00	0,000	CORIPOL UFB/W				
		1,00	0,000	CORIPOL AT				
		2,00	0,000	MAGNOPAL IPF			60	
		6,00	0,000	TANIGAN PURE T-A				
		4,00	0,000	SELLASOL PURE MI				
		2,50	0,000	SELLA FAST BROWN HF-R				
		0,30	0,000	SELLA FAST BORDO' RVN			45	
		3,00	0,000	MAGNOPAL PGN			30	
		100,00	0,000	WATER	60			
Mechanical Operation:					Process Information:			
CONTINUES								
					Running Time:		12 hrs 00 min	

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.