

Wet End - Process Formulation (RETAN)



N°25 LAPPONIA WET END.xlsx		Date:	15-Jan-2024
		Technician:	ARBA team
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	TPX 18-1030
		Piece count:	
Project - N°:	25 LAPPONIA	Substance:	0,8-0,9
Material:	1/2 bovine wb ISPARTA (TK)	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	30			
		0,50		oxalic acid				
		0,50		NOVOGAN DC				
drain		1,00		CORIPOL® FCT		40	3,3	
drain		300,00		water	25	10		
		100,00		water	35			
		2,00		TANIGAN® PAK				
		4,00		SELLATAN® AR Liq.		30		
		2,00		CORIPOL® SG				
		1,00		CORIPOL® WKN		15		
		3,00		SELLATAN® AG Liq.		20		
		1,00		TANIGAN® PR				
		4,00		Mimosa				
		4,00		Kebrako				
		6,00		TANIGAN® MBO Liq.				
		2,00		RETINGAN® RLF		60		
		4,00		Mimosa				
		4,00		Kebrako				
		6,00		TANIGAN® MBO Liq.				
		2,00		RETINGAN® RLF				
		1,00		TANIGAN® PR				
		2,00		BAYKANOL® TF2N				
		2,50		SELLA® Fast Brown HF-G				
		1,50		SELLA®Fast Dark Brown A				
morning add. water		100,00		water	45			
		1,00		oxalic acid				
drain		0,20		EDTA		30	3,2	
drain		300,00		water	40	5		
		200,00		water	45			
		3,00		SELLASOL® MI		20		
		3,00		CORIPOLI® WKN				
		3,00		CORIPOL® SLG				
		3,00		CORIPOL® SV				
		3,00		CORIPOL® BZE-N		60		
color control- drain		0,70		Formic acid		20	3,1	
		250,00		water	50			
		0,50		TANESCO® FC		15		
		0,50		SELLA® Fast Brown HF-G				
		1,00		SELLA® fast Brown HF-R		20		
color control- drain		1,50		Formic acid		20		
		250,00		water	40			
		4,00		RODA® Wax 1423		20		
color control- drain		0,50		Formic acid		20		
		300,00		water	25			
		0,20		oxalic acid				
drain		0,20		EDTA		15		

Mechanical Operation: vacuum dry 60" a 45°C	Process Information:
	Running Time:

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