

**Wet End - Process Formulation (RETAN)**



N°26 MAJESTY WET END.xlsx

**Date:** 25-Jan-2024  
**Technician:** Zampinetti

<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Patent Leather	<b>Color:</b>	TPX 19-0315
<b>Aim of Trial:</b>	FASHION 25/26	<b>Piece count:</b>	1 WB NBT
<b>Project - N°:</b>	MAJESTY	<b>Substance:</b>	1,2-1,3
<b>Material:</b>	USA	<b>Weight:</b>	6,600 kg
<b>% refer to:</b>	Shaved	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,50		BLANCOROL® CGA-C				
		0,30		Acetic acid			60	pH = 3,4
Drain								
		100,00		Water	35			
		3,00		TANIGAN® RFS			30	
		2,00		Chrome				
		2,00		BLANCOROL® RC				
		2,00		CORIPOL® SG			90	
		100,00		Water	35			
		2,00		SELLASOL® N liq				
		3,00		Sodium formate			20	
		1,50		Ammonium bicarbonate			30	
		1,00		Sodium bicarbonate			90	
AUTOMATIC O/N								
				IN THE MORNING			5	pH = 6,3
		3,00		SELLATAN® CF NEW liq			20	
		3,00		TANIGAN® MBO			30	pH = 5,9
Drain								
		200,00		Water	40		10	
Drain								
		100,00		Water	40			
		3,00		RETINGAN® RLF				
		3,00		MAGNOPAL® RHN			30	
		100,00		Water	60		10	
		5,00		LEVOTAN® L			15	
		8,00		CORIPOL® MK				
		4,00		DRYWALK® IN				
		2,50		CORIPOL® AT				
		3,00		MAGNOPAL® IPF				
		0,30		INVADERM® VP			60	
		4,00		TANIGAN® MBO liq			30	
		1,50		Formic acid			30	pH = 3,8
Drain								
		200,00		Water	20		10	
Drain								
		50,00		Water	20			
		1,00		INVADERM® VP				
		0,30		Ammonia			5	
		2,00		SELLASOL® TN gran				
		2,00		BAYKANOL® SL				
		1,40		SELLA® FAST YELLOW 4GL				
		0,10		SELLA® FAST BROWN H				
		0,10		SELLA® FAST GREEN GDN			60	
		200,00		Water	55		10	
		1,50		Formic acid			30	
		1,50		Formic acid			60	
Drain								
		200,00		Water			10	
Drain								

**Mechanical Operation:**

TOGGLE DRY

**Process Information:**

**Running Time:** 12 hrs 25 min

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