



**Wet End - Process Formulation (RETAN)**

N°28 BOREALE.xlsx

**Date:** 15-Feb-2024  
**Technician:** LL.S /J.C.P

<b>Company:</b>	TFL AW 2025-2026	TFL
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Trial - N°:</b> WE 02/2024
<b>Aim of Trial:</b>		<b>Color:</b> tpx 18-4936
<b>Project - N°:</b>	art. BOREAL	<b>Piece count:</b> 6 sides
<b>Material:</b>	WB HOLLAND	<b>Substance:</b> 1,2-1,3 mm
<b>% refer to:</b>	SHAVED	<b>Weight:</b>
		<b>Drum - N°:</b>

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		water	30			
		0'2		BORRON® SAF				
		0'2		oxalic acid			30'	
DRAIN								
		100,00		water	30			
		2,00		CORIPOL® SLG (1:3)			20'	
		4,00		SELLATAN® WLG (1:3)			30'	
		4,00		BLANCOROL® RC			90'	autom. O.N 5' x 30'
DRAIN								
		150,00		water	30			
		2,00		SELLASOL® NG liq			20'	
		1,50		Sodium formate			20'	
		0,50		Sodium bicarbonate (1:3)			20'	
		2,00		LEVOTAN® L			60'	pH 5.5
DRAIN								
		100,00		water	30			
		10,00		SELLATAN® RLS			30'	
		6,00		LEVOTAN® HPP				
		4,00		SELLASOL® BC7			20'	
		6,00		LEVOTAN® AT			20'	
		5,00		SELLATAN® TMC			30'	
		1,00		SELLASOL® TN			30'	
		1,25		SELLA® Fast Green MG				
		1,25		SELLA® Fast Blue LN			45'	
	+	50,00		water	50			
		8,00		LEVOTAN® HPP				
		1,00		CORIPOL®SLG (1:3)				
		2,00		CORIPOL® ALF			45'	
		1,00		Formic acid			20'	
		1,00		Formic acid			20'	
DRAIN								
		200,00		water	20		10'	

<b>Mechanical Operation:</b>	<b>Process Information:</b>
samming/setting out/ vacum 45°C 90 sec./ hang to dry/ conditioning/staking	
	<b>Running Time:</b>

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..