Wet End - Process Formulation (RETAN)

N°29 ZELANDA.xlsx		***Date:***	
		Technician:	
Company:	**TFL**	***Score:***	**Select Score**
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:	**ZELANDA**	***Color:***	
		Piece count:	
Project - N°:		***Substance:***	**1,20 mm**
Material:	**WET-BLUE**	***Weight:***	
% refer to:	**Shaved**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		200,00		water	35			
		0,50		BORRON® SAF				
		0,50		Formic Acid		*10*	40	pH:
Drain								
		100,00		water	35			
		4,00		TANNESCO® HN Liq				
		4,00		TANIGAN® PURE T-A			120	pH:3,8/4,0
	+	4,00		SELLASOL® NG liq				
		2,00		Sodium formate			30	
		0,80		Sodium bicarbonate			30	
		4,00		LEVOTAN® L				
	+	2,00		MAGNOPAL® DP		*3*	90	pH; 5,0/5,5
Drain								
		200,00		water	30		10	
Drain								
		50,00		water	30			
		2,00		BAYKANOL® TF-2N C01			10	
	+	2,00		SELLA® Fast dystuffs		*10*	30	
	+	3,00		LEUKOTAN® 1093		*3*		
		6,00		MAGNOPAL® PGN				
		6,00		LEVOTAN® L			30	
	+	10,00		TANIGAN® FA-O				
		4,00		Tara				
		4,00		RETINGAN® Pure RS			30	
	+	2,00		TANIGAN® PR				
		2,00		SELLA® Fast dystuffs		*10*	90	
	+	100,00		water	50		10	
		8,00		CORIPOL® WK-N				
	+	4,00		LEVOTAN® L				
		2,00		LEVOTAN® WS		*4*	60	
	+	0,80		Formic acid		*10*	20	
	+	0,80		Formic acid		*10*	20	
	+	0,80		Formic acid		*10*	20	pH: 3,4/3,6
Drain								
		200,00		water	30		10	
Drain								
		150,00		water	30			
		2,00		CORIPOL® SFC		*4*	20	
	+							

Mechanical Operation:	***Process Information:***	
	Running Time:	**11 hrs 10 min**

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..