Wet End - Process Formulation (RETAN)



N°30 CIRCUS WET END.xlsx		Date:	25-Jan-2024	
		Technician:	Zampinetti	
Company:	TFL			
Type of Leather:	Patent Leather	Trial - N°:		
Aim of Trial:	FASHION 25/26	Color:	TPX 19-0315	
		Piece count:	2 1/2 WB NBT	
Project - N°:	CIRCUS	Substance:	1,2-1,3	
Material:	USA	Weight:	6,000 kg	
% refer to:	Shaved	Drum - N°:		

200,00 Water 35	Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
Drain			200,00			35			
Drain			0,50		BLANCOROL® CGA-C				
100.00			0,30		Acetic acid			60	pH = 3,4
3.00	Drain								
2,00 Chrome 2,00 BLANCOROL® RC 2,00 CORIPOL® SG 90 90			100,00			35			
2.00 BLANCOROL® RC 90			3,00		TANIGAN® RFS			30	
2,00			2,00		Chrome				
100,00 Water 35			2,00						
2.00 SELLASOL® N iig 20			2,00		CORIPOL® SG			90	
3,00 Sodium formate 20			100,00		Water	35			
1,50			2,00		SELLASOL® N liq				
1,00 Sodium bicarbonate 90			3,00		Sodium formate			20	
1,00 Sodium bicarbonate 90			1,50		Ammonium bicarbonate			30	
IN THE MORNING					Sodium bicarbonate			90	
3,00 SELLATAN® CF NEW liq 20 30 pH = 5,9	AUTOMATIC O/N								
3,00 SELLATAN® CF NEW liq 20 30 pH = 5,9					IN THE MORNING			5	pH = 6,3
Drain 200,00 Water 40 10			3,00					20	
Drain 200,00 Water 40 10 Drain 100,00 Water 40 10 3,00 RETINGAN® RLF 30 30 30 100,00 Water 60 10 60 10 5,00 LEVOTAN® L 15 55 60 10 60 10 60 10 60 10 60 10 60 10 60 10 60 10 60 60 10 10 60 10 60 10 10 10 10 10									pH = 5,9
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	DIAIN	+							

Mechanical Operation:

SET OUT - VACUUM DRY

Process Information:

12 hrs 55 min Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

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