

Wet End - Process Formulation (RETAN)



N°30 CIRCUS WET END.xlsx		Date:	25-Jan-2024
		Technician:	Zampinetti
Company:	TFL	Trial - N°:	
Type of Leather:	Patent Leather	Color:	TPX 19-0315
Aim of Trial:	FASHION 25/26	Piece count:	2 1/2 WB NBT
Project - N°:	CIRCUS	Substance:	1,2-1,3
Material:	USA	Weight:	6,000 kg
% refer to:	Shaved	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,50		BLANCOROL® CGA-C				
		0,30		Acetic acid			60	pH = 3,4
Drain								
		100,00		Water	35			
		3,00		TANIGAN® RFS			30	
		2,00		Chrome				
		2,00		BLANCOROL® RC				
		2,00		CORIPOL® SG			90	
		100,00		Water	35			
		2,00		SELLASOL® N liq				
		3,00		Sodium formate			20	
		1,50		Ammonium bicarbonate			30	
		1,00		Sodium bicarbonate			90	
AUTOMATIC O/N								
				IN THE MORNING			5	pH = 6,3
		3,00		SELLATAN® CF NEW liq			20	
		3,00		TANIGAN® MBO liq			30	pH = 5,9
Drain								
		200,00		Water	40		10	
Drain								
		100,00		Water	40			
		3,00		RETINGAN® RLF				
		3,00		MAGNOPAL® RHN			30	
		100,00		Water	60		10	
		5,00		LEVOTAN® L			15	
		8,00		CORIPOL® MK				
		4,00		DRYWALK® IN				
		2,50		CORIPOL® AT				
		3,00		MAGNOPAL® IPF				
		0,30		INVADERM® VP			60	
		4,00		TANIGAN® MBO liq			30	
		1,50		Formic acid			30	pH = 3,8
Drain								
		200,00		Water	20		10	
Drain								
		50,00		Water	20			
		1,00		INVADERM® VP				
		0,30		Ammonia			5	
		2,50		SELLA® FAST OLIVE GN				
		1,50		SELLA® FAST GREEN GDN			60	
		200,00		Water	55		10	
		2,00		Formic acid			30	
		2,00		Formic acid			60	
Drain								
		200,00		Water	40			
		0,12		SELLA® FAST OLIVE GN				
		0,03		SELLA® FAST YELLOW 4GL			15	
		0,20		Formic acid			15	
Drain								
		200,00		Water			10	
Drain								

Mechanical Operation:	Process Information:
SET OUT - VACUUM DRY	
	Running Time: 12 hrs 55 min

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