



Wet End - Process Formulation (RETAN)

N°4 MOKKA WET END RETANNAGE.xlsx

Date: 29-Jan-2024
Technician:

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 18-1140
Aim of Trial:		Piece count:	
Project - N°:	N°4 MOKKA	Substance:	4,2-4,3
Material:	croupon pretanned Tanigan Pure T-A and mimosa	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		water	30°C			
		0,40		oxalic acid			30	
								drain
		50,00		water	30°C			
		3,00		TANIGAN® RFS liq.			30	
		1,00		TANIGAN® PR				
		2,00		CORIPOL® SLG				
		3,00		TANIGAN® PURE T-A				
		3,00		mimosa ME				
		5,00		TANIGAN® MBO liq.			480	automatic night
morning		100,00		water	45°C		10	
								drain
		50,00		water	45°C			
		5,00		CORIPOL® SLG				
		3,00		CORIPOL® BZE-N				
		3,00		CORIPOL® WKN				
		1,00		CORIPOL® SV			90	
		50,00		water	45°C			
		0,20		oxalic acid			30	
								drain

Mechanical Operation:	Process Information:
set out	
	Running Time: 11 hrs 10 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..