



Wet End - Process Formulation (RETAN)

N°6 NIGHT WET END.xlsx		Date:	8-Jan-2024
		Technician:	Tempesti
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	plongé	Color:	19-1101
Project - N°:	N°6 NIGHT	Piece count:	
Material:	calf wb	Substance:	1-1,1
% refer to:	shaved weight	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,50		PELTEC® ADN			30	
drain								
		100,00		water	40°C			
		2,00		CORIPOL® DX1202				
		4,00		RETINGAN® RLF			30	
		6,00		TANNESCO® HN				
		6,00		CHROMOSAL® B			60	
		2,00		sodium formate			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		3,00		SELLASOL® NG liq.				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		4,00		LEVOTAN® HPP			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		6,00		RETINGAN® RLF			30	
		5,00		LUBRITAN® SPE			20	
		10,00		TANIGAN® MBO liq.				
		2,00		SELLASOL® TN				
		2,00		TANIGAN® SR			20	
		x		SELLA® Fast dyestuffs			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		6,00		CORIPOL® DX1202				
		6,00		CORIPOL® WKN				
		2,00		LEVOTAN® HPP			60	
		6,00		LEVOTAN® RP			30	
		0,50		formic acid			20	
drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 90" at 40°C	
	Running Time: 9 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..