



Wet End - Process Formulation (RETAN)

N°8 KNIGHT WET END.xlsx		Date:	25-Jan-2024
		Technician:	Zampinetti
Company:	TFL		
Type of Leather:	Patent Leather	Trial - N°:	
Aim of Trial:	FASHION 25/26	Color:	TPX 17-0909
		Piece count:	1 WB NBT
Project - N°:	N° 8 KNIGHT	Substance:	1,4-1,5
Material:	USA	Weight:	7,600 kg
% refer to:	Shaved	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,50		BORRON® SAF				
		0,50		Formic acid			30	pH = 3,1
Drain								
		150,00		Water	35			
		3,00		CORIPOL® SLG			20	
		3,00		SELLATAN® CF NEW liq			40	
		3,00		TANNESCO® HN liq				
		2,00		Chrome			60	
AUTOMATIC O/N								
				IN THE MORNING			5	
		2,00		Sodium formate				
		2,00		Ammonium bicarbonate			30	pH = 5,8
		1,00		Sodium bicarbonate				
		0,50		PELTEC® AE				
		6,00		CORIPOL® WKN				
		3,00		CORIPOL® AT			120	pH = 6
Drain								
		200,00		Water	40		10	
Drain								
		50,00		Water	40			
		2,00		SELLASOL® MI			60	
		7,00		CORIPOL® WKN				
		3,00		CORIPOL® AT				
		6,00		TANIGAN® BNO liq			30	
		100,00		Water	50		20	
		1,00		Formic acid			30	pH = 4
Drain								
		200,00		Water	20		10	
Drain								
		50,00		Water	20			
		0,80		INVADERM® LU				
		0,50		Ammonia			5	
		2,00		SELLASOL® TN gran				
		1,20		SELLA® FAST GREY V-WL				
		0,80		SELLA® FAST BROWN H				
		0,10		SELLA® SET YELLOW H			60	
		150,00		Water	55		10	
		2,00		MAGNOPAL® PURE B			30	
		1,50		Formic acid			20	
		1,50		Formic acid			40	
Drain								
		200,00		Water	20		10	
Drain								

Mechanical Operation:	Process Information:
TOGGLE DRY	
	Running Time:
	10 hrs 40 min

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