Finishing



CLIENT PRIME INDUSTRIES RECIPE NO.

ARTICLE GOAT FOC NAPPA BASED ON WE RECIPE NO.

MATERIAL GOAT DATE Nov 2023
COLOUR TAN BROWN TECHNICIAN R.P

Product	1	2	3	4	5	6	Procedure
RODA® BASE 4133	100						
ACI 4026	150						1) 2 (X) Spray
HYCRYL 77	100]	Ī			Super fine H/C @ 70C/50 Kg
RODA® PUR 96	50						2-3 X spray
RODA® FILL D	30						
Q WAX 80	30			Ī			2) 2(X) Spray
HYPRO 86	40						
ACI ECO MIX	100						Dry Well
HYPEN 93	30						Milling as per requirement
WATER	200	80	500				Toggle, P/P @ 80C/50 Kg
HYLAC W 29/N2		100					
RODA® FEEL KTA 950		5	100	Ī			3) 1 (X) Spray
				Ĭ			
]	Ī	[[
			İ	İ		i	
				<u> </u>		!	
			i	 		¦	
		l		 	i	i	
			ļ	 		ļ	-
			 	 			
				 	 	 	
			<u> </u>	!	ļ	!	
			ļ	 		ļ	
			ļ	 		ļ	
				<u> </u>			
			ļ	<u> </u>	ļ	<u> </u>	<u> </u>
			ļ	ļ	ļ	ļ	
		ļ	ļ	<u> </u>	ļ	ļ	
			ļ	<u> </u>	ļ		
			ļ	<u> </u>	ļ		
				ļ	ļ	i 	
			<u> </u>	<u>i</u>	<u> </u>		
		46-				_	
Total	830	185	600	0	0	0	

Comments:

Crust is snuffed//Flesh side sealing is needed with Hypro 86-100, Hycryl 77- 100, Water- 800/

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.