Finishing

Leather Goods

CLIENT	**IILF 24**	RECIPE NO.	**IILF2405**
ARTICLE	**CEMBRA**	BASED ON WE RECIPE NO.	**ACI23498WE**
MATERIAL	**BUFF CALF CG**	DATE	**23 December 2023**
COLOUR	**CASHEW (TPX 17-1137)**	TECHNICIAN	**SANKARALINGAM**

Product	1	2	3	4	5	6	7	Procedure
RODA® Wax 5044	1000							**1) 2 X Roller Pass**
WATER		500	350					**Washing - Wet end recipe**
RODA® Wax SCH/N		500	50					**After samming**
SELLA®Derm M2 Mix		10	5					**Tumble dry @55°C/40 mins**
RODA® Wax 4097/N			50					
RODA® Fix 5100/N			100					**2) 2 X Spray**
RODA® Wax 2009			50					**Dry milling for 2 hrs**
RODA® Pure Luster 1505			100					
								3) 2 X Spray
								Iron with carteggio paper @120°/100 pressure
								Dry milling for effect
	1000	**1010**	**705**	**0**	**0**		**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.