Finishing

Shoe Upper

CLIENT	**IILF 24**	RECIPE NO.	**IILF2415**
ARTICLE	**FOLIATE**	BASED ON WE RECIPE NO.	**ACI23522WE**
MATERIAL	**BUFF CG**	DATE	**18 December 2023**
COLOUR	**GREEN EYES (TPX 16-0224)**	TECHNICIAN	**SANKARALINGAM**

Product	1	2	3	4	5	6	7	Procedure
RODA® Pur ADX	100							**1) 2 X Spray**
RODA® Penetrator IE 880	200							
PRIMAL® 863		100		50				**2) 4 X Roller Pass**
PRIMAL® SB-150		300		150				
RODA® CRYL 5110		100		50				**3) 1 X Spray**
RODA® Wax W 706		80		40				**Emboss - 459**
RODA® Mat 5801		100		50				
RODA® Lite 07 Mix		200		100				**4) 3 X Spray**
Hypen 93		50		50				
RODA® Lac WG/4			500					**5) 2 X Spray**
WATER			500	410	600			**Iron@110˚C/40 pressure**
RODA® Pur 5323				75				
AQUADERM® X-Shield HO				50	50			
AQUADERM® Finish HAT					100			
RODA® Fix 5188/N Gloss					200			
RODA® Fix 6271/B					200			
RODA® Feel S 2075					5			
RODA® Feel S 5796					50			
RODA® Link Fix 7					20			
	300	**930**	**1000**	**1025**	**1225**		**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.