Finishing

Shoe Lining

CLIENT	**IILF 24**	RECIPE NO.	**IILF2420**
ARTICLE	**FROZEN**	BASED ON WE RECIPE NO.	**ACI23500WE**
MATERIAL	**COW FG**	DATE	**19 December 2023**
COLOUR	**FRAPPE (TPX 14-1212)**	TECHNICIAN	**SANKARALINGAM**

Product	1	2	3	4	5	6	7	Procedure
RODA® Pur ADX	100							**1) 1 X Spray**
Hypen 93	200		100					
RODA® Bind 1430		50	50					**2) 3 X Spray**
RODA® Care NL		50						**Sandblast 90˚C/50 pressure**
RODA® Base AF-B/N		50	100					**3 X Spray**
RODA® Pur 5101		50	100					
RODA® Wax KCF 638		50	50					**3) 4 X Spray**
RODA® Lite 07 Mix		50	70					**Sandblast 90˚C/50 pressure**
PRIMAL® SB-100			150					**2 X Spray**
WATER	700	750	450	500				
RODA® Fix 5180/N Dull				300				**4) 2 X Spray**
RODA® Pur 5427/N				100				**Sandblast 90˚C/50 pressure**
AQUADERM® Finish HAT				50				**Staking**
RODA® Feel S 2075				5				
RODA® Feel S 5796				20				
RODA® Link Fix 7				5				
	1000	**1050**	**1070**	**980**	**0**		**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.