Finishing

Shoe Upper

CLIENT	**IILF 24**	RECIPE NO.	**IILF2416**
ARTICLE	**MANDARINE**	BASED ON WE RECIPE NO.	**ACI23558WE**
MATERIAL	**GOAT CG**	DATE	**14 December 2023**
COLOUR	**TANGERINE (TPX 17-1463)**	TECHNICIAN	**SANKARALINGAM**

Product	1	2	3	4	5	6	7	Procedure
RODA® Wax 2009/N	600							**1) 2 X Spray**
RODA® Wax 1423	200							**Iron@110˚C/50 pressure**
RODA® Penetrator IE 880	200	400	100					
RODA® Pur ADX		200						**2) 2 X Spray**
RODA® Bind 682			100					
RODA® Bind 1505/N			100					**3) 3 X Spray**
RODA® Pur WX 1418/F			100					**Iron@110˚C/50 pressure**
RODA® Pur 5302			100					**2XSpray**
RODA® Cryl 5110			100					**Carteggia @120˚C/100 pressure**
SELLA®Derm Dye Mix			50					
WATER		400	350					
	1000	**1000**	**1000**	**0**	**0**		**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.