Finishing								TFL	
Shoe Upper									
	IILF 24 RECIPE NO.							IILF2409	
ARTICLE TROPICAL									
	BASED ON WE RECIPE NO.								
MATERIAL SHEEP FG		DATE • • • • • • • • • • • • • • • • • • •						03 January 2023	
COLOUR WARM SAND (TPX 15-1214	4)		TECHNIC	JAN			SANKARALINGAM	
Product	1	2	3	4	5	6	7	Procedure	
RODA® Base Reco 10	500							1) 4 X Spray	
EUDERM® Nappa Soft S2	100		1					Sand blast@90°C/50 pressure	
RODA [®] Wax KCF 638	50	50	1						
WATER	300		750	600				2) 4 X Spray	
RODA® Lite 07 Mix	50								
RODA [®] Base AF-B/N		100						3) 2 X Spray	
RODA [®] Pur WX 1418/F		50					<u> </u>		
RODA [®] Pur 5101		50						4) 2 X Spray	
RODA® Fix 5180/N Dull		50				<u> </u> †			
RODA [®] Pur 5302/N		[100		!	}		5) 2 X Spray	
RODA [®] Cryl 114		h	100			<u>}</u>		Sand blast@90°C/60 pressure	
EUDERM [®] X-Grade SF			50			}	ļ	· · · · · · · · · · · · · · · · · · ·	
RODA® Fix 6271/B		hi	1	200	·	1 1	¦		
RODA [®] Pur 5427/N		[/	•	200	¹	<u> </u>	<u> </u>		
RODA [®] Feel Microsil				200			<u>+</u>	1	
RODA [®] Link Fix 7		 	/	10			<u>+</u>		
		/ 	<u> </u>	10			<u> </u>	1	
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Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.