

# Wet-End

## Shoe & Leather Goods

ARTICLE	<b>ARCHES (FOM COW TUMBLED NAPPA - BPS/F )</b>		CLIENT
MATERIAL	<b>PRE-TANNED COW - INDIAN</b>		RECIPE NO.
QUANTITY	<b>9</b>	sides	DATE
% based on weight:	shaved weight	substance <b>1.2-1.4</b> mm	COLOUR
	<b>10,5</b> kg		TECHNICIAN

Process	%	kg	Product	Time
WETBACK	200		water,30°C	
	0,2		<b>BORRON® SAF</b>	
	0,5		<b>PRODUCT® F 4142</b>	30'
	1,5		<b>SELLATAN® G50-I</b>	45'
	5		<b>TANIGAN® MB-O LIQ</b>	60'
Drain				
Drain	200		water,30°C	10'
NEUTRALISATION	100		water,30°C	
	2		<b>SELLASOL® 3160</b>	45'
	4		<b>LEUKOTAN® 1084</b>	
	2		<b>LEVOTAN® L</b>	40'
	5		<b>TANIGAN® MB-O LIQ</b>	
RETANNING	5		GS POWDER	
	4		<b>SELLASOL® BC-N</b>	
	5		<b>TANIGAN® VR-O LIQ</b>	
	3		<b>TANIGAN® DS-O LIQ</b>	40'
	2		<b>SELLA® STAR COPPER</b>	
DYEING	2		<b>SELLASOL® PURE D</b>	45'
	3		<b>SELLASOL® Pure M</b>	20'
FATLIQUORING	100		water,50°C	
	4		<b>CORIPOL® UFB/W</b>	
	3		<b>CORIPOL® SLG-I</b>	
	3		<b>LEVOTAN® LB</b>	
	3		<b>LUBRITAN® SPE</b>	
	2		<b>CORIPOL® AT</b>	
	0,2		<b>BORRON® SAF</b>	
	0,1		Preservative	60'
	1,5		<b>MAGNOPAL® SFT-F</b>	20'
	FIXING	1,5		Formic acid
1,5			Formic acid	2*10'+30'
Drain				
Drain	200		water,50°C	
	4		<b>RODA® WAX 5044</b>	
	1		<b>RODA® OIL 1449</b>	40'
	1		Formic acid	30'

**BPS/F OPTIMIZED < 100 ppm**

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI



IILF 2024  
ACI23519WE  
22 December 2023  
WILD ORCHID ( TPX 16-1332)  
ACI TEAM

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**Comments**

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**Check for proper wetback**

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**Check ph:4.8-5.0 in BCG to Blue**

**Automatic over night next day run for 10'**

**Check ph: 3.8-4.0  
Check for bath exhaustion**

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**Drum application after melting and fed**

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**Cool Horse Pile O/N,Next day do Samm/  
Sett/ Tumbled to dry / Then  
Mollisa for required Softness**

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