



# Tanning

## FOC Tanning

ARTICLE	Shoe Upper & Leather Goods	CLIENT	IILF 2024 - MARL
MATERIAL	SHEEP PICKLED PELT - INDIAN	RECIPE NO.	ACI23494BH
QUANTITY	10 Skins	DATE	06 December 2023
% based on	fleshed weight	VESSEL	trial drum
weight:	5 kg	TECHNICIAN	ACI TEAM

Process	%	kg	Product	Run	Stop	Comments
	60	3	Water,35 °C			
	6	0,3	Salt	10'		Bé 6.5-7.0
DE-PICKLING	1,5	0,075	Sodium formate	2*10'+30'		
	0,75	0,0375	Sodium bicarbonate	3*10'+45'		Check ph: 4.8-5.0
DEGREASING	0,5	0,025	OROPON® DVP			
	0,5	0,025	PELTEC® AD-N			
	0,5	0,025	BORRON® SE	90'		Check for proper degreasing
Drain	200	10	Water,35 °C	10'		
Drain	60	3	Water,35 °C			
	6	0,3	Salt	10'		Bé 6.5-7.0
	0,5	0,025	MAGNOPAL® IPF	20'		
	0,5	0,025	Formic acid	2*10'+10'		
	0,5	0,025	PRODUCT® F 4142	30'		
	0,5	0,025	Formic acid	2*10'+30'		Check ph: 2.8-3.0 in BCG to Yellow
TANNING	4	0,2	SELLATAN® G50-I	180'		Automatic over night next day run for 10'
	0,5	0,025	Sodium acetate	30'		
	10	0,5	TANIGAN® MB-O LIQ			
	1	0,05	PRODUCT® F 4142	90'		
BASIFICATION	0,5	0,025	SELLASOL® PAK-I	2*10'+45'		Check ph: 4.0-4.2
Drain	200	10	Water,35 °C	10'		
Drain	200	10	Water,35 °C			
	0,1	0,005	BORRON® ST			
	0,1	0,005	Preservative	20'		
Drain						
						Keep ageing for 2 -3 days and check for any area shrinkage,do samm and wet buffing if needed for further processing..

### Comments:

ARACIT®, BORRON®, CORIPOL®, CROMENO®, DERMASCAL®, ERHA®, ERHAVIT®, MAGNOPAL®, OROPON®, PELLVIT®, SELLASOL®, SELLATAN® and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

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