

Wet-End

Shoe & Leather Goods



RECIPE NO.

ACI23498WE

CONTINUED

Process	%	kg	Product	Time	Comments
DYEING	2,5		SELLA® FAST BROWN HF-G	60'	Check for dye penetration
	0,5		SELLA® STAR COPPER		
	1		TANIGAN® PR-IN		
	100		water,50°C		
FATLIQUORING	5		CORIPOL® ESU-I	20'+40'	Check ph: 3.8-4.0 Check for bath exhaustion
	4		CORIPOL® SLG-I		
	3		LUBRITAN® SPE		
	2		CORIPOL® Pure XS		
	1		LEVOTAN® WS		
	0,5		BORRON® SAF		
	0,1		Preservative		
	2		TANIGAN® BN-O	20'	
FIXING	1		Formic acid	10'+20'	
	2		Formic acid	10'+30'	
Drain					
	200		water,30°C	10'	
Drain					

Cool Horse Pile O/N, Next day do Samm/
sett/Vacc @ 2Mins Hook to dry/ Mollisa for
required softness

BPS/F OPTIMIZED < 100 ppm

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

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