

# Wet-End

## Shoe & Leather Goods

ARTICLE	<b>TITAIN (COW SOFT PATENT - BIO)</b>		CLIENT
MATERIAL	<b>COW WETBLUE- INDIAN</b>		RECIPE NO.
QUANTITY	<b>10</b> sides		DATE
% based on weight:	shaved weight <b>24</b> kg	substance <b>1.3-1.5</b> mm	COLOUR
			TECHNICIAN

Process	%	kg	Product	Time
<b>WETBACK</b>	200		water,30°C	
	0,5		Formic acid	60'
<b>Drain</b>	200		water,30°C	10'
<b>NEUTRALISATION</b>	100		water,30°C	
	6		<b>LEVOTAN® AT01</b>	30'
	1,5		Sodium bicarbonate	30'
	4		<b>LEVOTAN® LS</b>	45'
	8		<b>SELLATAN® TMC</b>	30'
	2		Ammonium bicarbonate	30'
	1		<b>CORIPOL® MK</b>	120'
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	10'
<b>DYEING</b>	50		water,30°C	
	3		<b>SELLA® FAST RED A</b>	
	2		<b>SELLASOL® PURE D</b>	60'
	3		<b>CORIPOL® Pure XS</b>	30'
<b>FIXING</b>	100		water,30°C	
	2		Formic acid	3*10'+45'
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	10'
<b>TOP FATLIQUORING</b>	150		water,30°C	
	1		<b>SELLASOL® 3160</b>	15'
	4		<b>LEVOTAN® LS</b>	
	2		<b>CORIPOL® Pure XS</b>	
	5		<b>CORIPOL® SLG-I</b>	
	3		<b>CORIPOL® MK</b>	
	1		<b>CORIPOL® PL</b>	
0,1		Preservative	90'	
<b>FIXING</b>	2		Formic acid	3*10'+30'
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	10'

**BIO INDEX - 50 %**  
**BPS/F OPTIMIZED < 200 ppm**

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI  
by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from  
supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore com  
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



IILF 2024  
ACI23524WE  
29 November 2023  
TANGERINE ( TPX 17-1463)  
ACI TEAM

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**Comments**

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**Check for proper wetback**

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**Check ph: 4.8-5.0 in BCG to Deep blue**

**Check ph: 6.5-6.6  
Automatic over night next day run for 10'**

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**Check for dye penetration**

**Check -3.8-4.0  
Check for bath exhaustion**

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**Check -3.8-4.0  
Check for bath exhaustion**

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**Cool Horse Pile O/N, Next day do light  
Samm/Vacc @ 2Mins to Dry/ Staking /  
Milling for 6 hrs**

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n performing his own tests to determine the suitability of the  
es within the customer's sphere of responsibility.