



# Wet-End

## Shoe & Leather Goods

ARTICLE **ORCHID (FOM SHEEP WAXY - BIO)**  
MATERIAL **SHEEP 5044 WAX APPLIED ON SNUFFED CRUST**  
QUANTITY **6** pieces  
% based on shaved weight substance **0.9/1.0** mm  
weight: **3** kg

CLIENT **IILF 2024**  
RECIPE NO. **ACI23495WE**  
DATE **21 December 2023**  
COLOUR **WILD ORCHID (TPX 16-1332)**  
TECHNICIAN **ACI TEAM**

Process	%	kg	Product	Time	Comments
<b>WETBACK</b>	400	12	water,35°C		
	2	0,06	<b>SELLATAN® CF-I</b>		
	2	0,06	<b>CORIPOL® DX-1202</b>	60'	Check Wetback
<b>Drain</b>	300	9	water,30°C	10'	
<b>NEUTRALISATION</b>	100	3	water,35°C		
	2	0,06	<b>SELLASOL® NG Liq</b>	20'	
<b>RETANNING</b>	5	0,15	<b>TANIGAN® MB-O</b>		
	4	0,12	GS Powder		
	4	0,12	Quebracho		
	3	0,09	<b>RETINGAN® PURE RS</b>	60'	
<b>FATLIQUORING</b>	200	6	water,50°C		
	2	0,06	<b>CORIPOL® BZN-I</b>		
	2	0,06	<b>CORIPOL® UFB/W</b>		
	2	0,06	<b>CORIPOL® ICL</b>	45'	
	0,2	0,006	<b>BORRON® SAF</b>		
<b>FIXING</b>	1,5	0,045	Formic acid	10'+20'	
<b>Drain</b>	300	9	water,40°C	10'	

Cool Horse Up/Next Day  
Do Samm/Then Hook to Dry  
Then dry mill to reqd.softness

### Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

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