

Tanning

FOC Tanning



ARTICLE **Shoe Upper & Leather Goods**
 MATERIAL **SHEEP PICKLED PELT - INDIAN**
 QUANTITY **19** pieces
 % based on **fleshed weight**
 weight: **15** kg

CLIENT **IILF 2024 - TROPICAL**
 RECIPE NO. **ACI23495BH**
 DATE **06 December 2023**
 VESSEL **trial drum**
 TECHNICIAN **ACI TEAM**

Process	%	kg	Product	Run	Stop	Comments
	60	9	Water,35 °C			
	6	0,9	Salt			
	0,2	0,03	Fungicide	10'		Bé 6.5-7.0
Add skins						
DE-PICKLING	0,5	0,075	Sodium formate	10'+30'		
	0,7	0,105	Sodium bicarbonate	10'+30'		Check ph: 4.6-4.8 in BCG to Deep green
DEGREASING - 1	0,3	0,045	BORRON® SAF			
	0,5	0,075	BORRON® SE	60'		
Drain						
	200	30	Water,35 °C	10'		
Drain						
	50	7,5	Water,35 °C			
	0,5	0,075	OROPON® DVP			
DEGREASING - 2	0,5	0,075	BORRON® SE	60'		
	100	15	Water,50 °C			
	0,1	0,015	BORRON® SAF	10'		Check for proper degreasing
Drain						
	60	9	Water,35 °C			
	6	0,9	Salt	10'		Bé 6.5-7.0
RE-PICKLING						
	0,5	0,075	PRODUCT® F 4142			
	1	0,15	Formic acid	10'+30'		Check ph: 3.0-3.2 in BCG to Yellow
TANNING						
	2	0,3	SELLATAN® G50-I	45'		
	1	0,15	Sodium formate	20'		
	2	0,3	SELLASOL® PURE D	20'		
VEG-TANNING -1						
	5	0,75	GS POWDER			
	5	0,75	QUEBRACHO			
	5	0,75	SELLATAN® TMC			
	1	0,15	SELLASOL® PURE D	60'		
PRE-FATLIQUORING -1						
	0,5	0,075	PRODUCT® F 4142			
	0,5	0,075	CORIPOL® UFB/W	20'		
VEG-TANNING -2						
	5	0,75	GS POWDER			
	5	0,75	QUEBRACHO			
	5	0,75	SELLATAN® TMC			
	1	0,15	SELLASOL® PURE D	60'		
PRE-FATLIQUORING -2						
	0,5	0,075	PRODUCT® F 4142			
	0,5	0,075	CORIPOL® UFB/W	20'		
	50	7,5	Water,35 °C	30'		Auto over night next day run for 10'
FIXING						
	0,5	0,075	Oxalic acid	30'		ph: 3.5-3.6 in BCG to Yellow
Drain						
	200	30	Water,35 °C			
	0,1	0,015	BORRON® ST			
	0,1	0,015	Fungicide	20'		
Drain						

Keep ageing for 2 -3 days and check for any area shrinkage,do samm and shaving for further processing..

Comments:

ARACIT®, BORRON®, CORIPOL®, CROMENO®, DERMASCAL®, ERHA®, ERHAVIT®, MAGNOPAL®, OROPON®, PELLVIT®, SELLASOL®, SELLATAN® and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.