

Wet-End

Shoe Upper

ARTICLE	TROPICAL (FOM SHEEP UPPER - BIO)		CLIENT
MATERIAL	PRE-TANNED SHEEP SKINS - INDIAN		RECIPE NO.
QUANTITY	19	skins	DATE
% based on weight:	shaved weight	substance	COLOUR
	10 kg	0.9-1.0 mm	TECHNICIAN

Process	%	kg	Product	Time
WETBACK	200		water,30°C	
	0,5		PELTEC® AD-N	30'
	0,5		Sodium sulphite	30'
	0,5		BORRON® SE	40'
Drain				
Drain	200		water,30°C	10'
BLEACHING	100		water,30°C	
	1,5		Oxalic acid	15'
	2		TANIGAN® BL	40'
Drain				
Drain	200		water,30°C	10'
NEUTRALISATION	100		water,30°C	
	2,5		SELLASOL® NG LIQ	40'
RETANNING	4		LEUKOTAN® 1084	40'
	1		CORIPOL® PURE V	
	6		SELLATAN® TMC	90'
	6		RETINGAN® PURE RS	
	5		GS Powder	
4		TANIGAN® F		
1		SELLASOL® PURE D		
DYEING	0,5		SELLA® STAR DESERT	45'
	0,3		SELLA® FAST GREY A	
	0,1		SELLA® FAST BROWN A	
	1		SELLASOL® PURE D	
	3		SELLASOL® PURE M	30'
FATLIQUORING	100		water,50°C	
	4		LEVOTAN® L	60'
	3		CORIPOL® PURE V	
	2		CORIPOL® SLG-I	
	2		CORIPOL® ICL	
	0,5		PRODUCT® F 4142	
	3		SELLASOL® PURE H Liq	
FIXING	2		Formic acid	3*10'+40'
Drain				
Drain	200		water,30°C	10'
Drain				

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore com We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



IILF 2024
ACI23495WE
11 December 2023
WARM SAND (TPX 15-1214)
ACI TEAM

Comments

Check for proper wetback

Check for proper bleaching

Check ph: 4.8-5.0 in BCG to Deep blue

Automatic over night next day run for 10'

Check for dye penetration

Check ph:3.8-4.0
Check for bath exhaustion

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n performing his own tests to determine the suitability of the
es within the customer's sphere of responsibility.