

# Wet-End Garment

ARTICLE	<b>SPLENDOR (SHEEP SHOWERPROOF GARMENT NAPPA</b>		CLIENT
MATERIAL	<b>SHEEP WETBLUE - INDIAN</b>		RECIPE NO.
QUANTITY	<b>20</b> skins		DATE
% based on weight:	shaved weight	substance <b>0.7-0.8</b> mm	COLOUR
	<b>10</b> kg		TECHNICIAN

Process	%	kg	Product	Time
WETBACK	50		water,30°C	
	1		<b>BORRON® SE</b>	
	0,3		<b>BORRON® WP</b>	60'
	200		water,50°C	
Drain	0,2		<b>BORRON® WP</b>	20'
WASHING	200		water,30°C	
Drain	0,2		<b>BORRON® WP</b>	20'
Drain	200		water,30°C	10'
RE-CHROME	100		water,30°C	
	4		<b>MAGNOPAL® IPF</b>	30'
	0,5		Formic acid	10'+20'
	2		<b>SELLATAN® WL-G</b>	30'
	4		Chromosal B	
	4		<b>TANNESCO® HN</b>	
BASIFICATION	0,6		Sodium formate	60'
	0,75		Sodium bicarbonate	2*10'+60'
Drain				
NEUTRALISATION	200		water,30°C	10'
	150		water,30°C	
	2		<b>SELLASOL® PAK-I</b>	
Drain	1		Sodium formate	30'
	0,7		Sodium bicarbonate	2*10'+45'
Drain				
RETANNING	200		water,30°C	10'
	50		water,30°C	
	3		<b>MAGNOPAL® PGN</b>	20'
	3		<b>TANIGAN® FA-O LIQ</b>	
FATLIQUORING	3		<b>SELLASOL® BC-7(I)</b>	60'
	150		water,50°C	
	6		<b>LEVOTAN® LB</b>	
FIXING	3		<b>LEVOTAN® PS</b>	
	3		<b>LUBRITAN® SPE</b>	
	1		<b>MAGNOPAL® DP</b>	60'
	0,1		Preservative	60'
	2		Formic acid	3*10'+45'
Drain				
Drain	200		water,30°C	10'
Drain				

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**Comments:**

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI



IILF 2024  
ACI23514WE  
15 December 2023  
NATURAL  
ACI TEAM

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Comments

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Check for proper wetback

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Check ph: 3.0-3.2 in BCG to Yellow

Check ph:3.8-4.0 in BCG to Green  
Automatic over night over day run for 20'

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Check ph:5.5-5.6 in BCG to Blue

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Check ph:3.8-4.0  
Check for bath exhaustion

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Cool Horse Pile O/N.Next day do Samm/  
Sett/Hook to dry / Mollisa for  
required Softness



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