

# Wet-End Garment

|            |  |                             |            |
|------------|--|-----------------------------|------------|
| ARTICLE    | <b>SPLENDOR (SHEEP SHOWERPROOF GARMENT NAPPA</b> |                             | CLIENT     |
| MATERIAL   | <b>SHEEP NATURAL CRUST</b>                       |                             | RECIPE NO. |
| QUANTITY   | <b>20</b> skins                                  |                             | DATE       |
| % based on | shaved weight                                    | substance <b>0.7-0.8</b> mm | COLOUR     |
| weight:    | <b>4</b> kg                                      |                             | TECHNICIAN |

| Process                 | %   | kg | Product                     | Time      |
|-------------------------|-----|----|-----------------------------|-----------|
| <b>WETBACK</b>          | 500 |    | water,30°C                  |           |
|                         | 2   |    | <b>BORRON® WP</b>           | 90'       |
| <b>Drain</b>            |     |    |                             |           |
| <b>Drain</b>            | 200 |    | water,30°C                  | 10'       |
| <b>NEUTRALISATION</b>   | 100 |    | water,30°C                  |           |
|                         | 2   |    | <b>SELLASOL® PAK-I</b>      | 45'       |
| <b>DYEING</b>           | 2   |    | <b>TANIGAN® BNR</b>         |           |
|                         | 2   |    | <b>SELLASOL® BC-7(I)</b>    |           |
|                         | 6   |    | <b>SELLA® FAST ORANGE A</b> |           |
|                         | 1   |    | <b>LEUKOTAN® 8090</b>       | 60'       |
| <b>FATLIQUORING</b>     | 200 |    | water,50°C                  |           |
|                         | 4   |    | <b>LEVOTAN® LB</b>          |           |
|                         | 3   |    | <b>LEVOTAN® PS</b>          |           |
|                         | 2   |    | <b>LEVOTAN® WS</b>          |           |
|                         | 0,3 |    | <b>BORRON® WP</b>           | 60'       |
| <b>FIXING</b>           | 2   |    | Formic acid                 | 3*10'+45' |
| <b>Drain</b>            |     |    |                             |           |
| <b>Drain</b>            | 200 |    | water,30°C                  | 10'       |
| <b>TOP FATLIQUORING</b> | 200 |    | water,30°C                  |           |
|                         | 2   |    | <b>LEVOTAN® WS</b>          |           |
|                         | 0,3 |    | <b>BORRON® WP</b>           | 30'       |
| <b>FIXING</b>           | 0,5 |    | Formic acid                 | 30'       |
|                         | 2   |    | Chromosal B                 | 60'       |
|                         | 2   |    | Chromosal B                 | 60'       |
| <b>Drain</b>            |     |    |                             |           |
| <b>Drain</b>            | 200 |    | water,30°C                  | 10'       |
| <b>Drain</b>            | 200 |    | water,30°C                  | 10'       |

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI



**IILF 2024**

**ACI23514WE**

**22 December 2023**

**AUTUMN GLORY ( TPX 15- 1263)**

**ACI TEAM**

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**Comments**

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**Check for proper wetback**

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**Check for dye penetration**

**Check ph:3.8-4.0**  
**Check for bath exhaustion**

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**Cool Horse Pile O/N. Next day do Samm/  
Sett/ Hook to dry / Mollisa, Milling for  
required softness**

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