

Wet-End Garment

ARTICLE	STANCH (SHEEP SHOWERPROOF GARMENT NAPPA)		CLIENT
MATERIAL	SHEEP WETBLUE - INDIAN		RECIPE NO.
QUANTITY	20 skins		DATE
% based on weight:	shaved weight	substance 0.7-0.8 mm	COLOUR
	10 kg		TECHNICIAN

Process	%	kg	Product	Time
WETBACK	50		water,30°C	
	1		BORRON® SE	
	0,3		BORRON® WP	60'
	200		water,50°C	
Drain	0,2		BORRON® WP	20'
WASHING	200		water,30°C	
Drain	0,2		BORRON® WP	20'
Drain	200		water,30°C	10'
RE-CHROME	100		water,30°C	
	4		MAGNOPAL® IPF	30'
	0,5		Formic acid	10'+20'
	2		SELLATAN® WL-G	30'
	4		Chromosal B	
BASIFICATION	4		TANNESCO® HN	
	4		Sodium formate	60'
	0,6			
Drain	0,75		Sodium bicarbonate	2*10'+60'
Drain	200		water,30°C	10'
NEUTRALISATION	150		water,30°C	
	2		SELLASOL® PAK-I	
	1		Sodium formate	30'
	0,7		Sodium bicarbonate	2*10'+45'
Drain	200		water,30°C	10'
RETANNING	50		water,30°C	
	3		MAGNOPAL® PGN	20'
	3		TANIGAN® FA-O LIQ	
	3		SELLASOL® BC-7(I)	60'
FATLIQUORING	150		water,50°C	
	6		LEVOTAN® LB	
	3		LEVOTAN® PS	
	3		LUBRITAN® SPE	
	1		MAGNOPAL® DP	60'
0,5				
FIXING	2		Formic acid	3*10'+45'
Drain	200		water,30°C	10'
Drain	200		water,30°C	10'

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI



IILF 2024
ACI23514WE
15 December 2023
NATURAL
ACI TEAM

Comments

Check for proper wetback

Check ph: 3.0-3.2 in BCG to Yellow

**Check ph:3.8-4.0 in BCG to Green
Automatic over night over day run for 20'**

Check ph:5.5-5.6 in BCG to Blue

**Check ph:3.8-4.0
Check for bath exhaustion**

**Cool Horse Pile O/N.Next day do Samm/
Sett/Hook to dry / Mollisa for
required Softness**



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