

# Wet-End Garment

ARTICLE	<b>STANCH( SHEEP SHOWERPROOF GARMENT NAPPA)</b>		CLIENT
MATERIAL	<b>SHEEP NATURAL CRUST</b>		RECIPE NO.
QUANTITY	<b>20</b> skins		DATE
% based on weight:	shaved weight	substance <b>0.7-0.8</b> mm	COLOUR
	<b>4</b> kg		TECHNICIAN

Process	%	kg	Product	Time
<b>WETBACK</b>	500		water,30°C	
	2		<b>BORRON® WP</b>	90'
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>NEUTRALISATION</b>	100		water,30°C	
	2		<b>SELLASOL® PAK-I</b>	45'
<b>DYEING</b>	2		<b>TANIGAN® BNR</b>	
	2		<b>SELLASOL® BC-7(I)</b>	
	5		<b>SELLA® FAST BLUE A</b>	
	1		<b>LEUKOTAN® 8090</b>	60'
<b>FATLIQUORING</b>	200		water,50°C	
	4		<b>LEVOTAN® LB</b>	
	3		<b>LEVOTAN® PS</b>	
	2		<b>LEVOTAN® WS</b>	
	0,3		<b>BORRON® WP</b>	60'
<b>FIXING</b>	2		Formic acid	3*10'+45'
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>TOP FATLIQUORING</b>	200		water,30°C	
	2		<b>LEVOTAN® WS</b>	
	0,3		<b>BORRON® WP</b>	30'
<b>FIXING</b>	0,5		Formic acid	30'
<b>Drain</b>	2		Chromosal B	60'
	2		Chromosal B	60'
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	10'

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI



IILF 2024  
ACI23514WE  
22 December 2023  
BAJA BLUE ( TPX 18-3946)  
ACI TEAM

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**Comments**

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**Check for proper wetback**

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**Check for dye penetration**

**Check ph:3.8-4.0  
Check for bath exhaustion**

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**Cool Horse Pile O/N.Next day do Samm/  
Sett/ Hook to dry / Mollisa, Milling for  
required softness**

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