

# Wet-End Garment

ARTICLE	<b>FAINT ( SHEEP WASHABLE GARMENT NAPPA)</b>		CLIENT
MATERIAL	<b>SHEEP DYED CRUST - INDIAN</b>		RECIPE NO.
QUANTITY	15	pieces	DATE
% based on	shaved weight	substance	COLOUR
weight:	3 kg	<b>0.7-0.8</b> mm	TECHNICIAN

Process	%	kg	Product	Time
<b>WETBACK</b>	500		water,30°C	90'
	2		<b>BORRON® WP</b>	
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>NEUTRALISATION</b>	100		water,30°C	30'
	2		<b>SELLASOL® PAK-I</b>	
<b>DYEING</b>	3		<b>TANIGAN® BNR</b>	45'
	0,4		<b>SELLA® FAST GREY A</b>	
	0,2		<b>SELLA® FAST BROWN A</b>	
	1		<b>INVADERM® LU</b>	
<b>FATLIQURING</b>	200		water,50°C	60'
	4		<b>LEVOTAN® LB</b>	
	3		<b>LEVOTAN® PS</b>	
	2		<b>LEVOTAN® WS</b>	
	4		<b>MAGNOPAL® IPF</b>	
<b>FIXING</b>	2		Formic acid	2*10'+30'
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	30'
	2		Chrome powder	
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	10'
	0,1		<b>BORRON® WP</b>	
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'
<b>Drain</b>	200		water,30°C	30'
	1		<b>SELLA® FIX HPF CONC</b>	
<b>Drain</b>				
<b>Drain</b>	200		water,30°C	10'

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI  
by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from  
supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore com  
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



IILF 2024  
ACI23526WE  
18 December 2023  
STRING ( TPX 16-1305)  
ACI TEAM

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**Comments**

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Automatic over night next day run for 10'  
Check for proper wetback

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Check for dye penetration

Check ph: 3.8-4.0  
Check for bath exhaustion

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Cool Horse Pile O/N. Next day do light  
Samm/Hook to Dry/ Staking /  
Milling for 2 hrs

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n performing his own tests to determine the suitability of the  
es within the customer's sphere of responsibility.