



Tanning

Pickling + Chrome Tanning

ARTICLE	Shoe Upper & Leather Goods	CLIENT	IILF 2024
MATERIAL	Dutch	RECIPE NO.	ACI23489BH
QUANTITY	pieces	DATE	14 January 2023
% based on weight:	lime split weight	VESSEL	standard drum
	kg	TECHNICIAN	ACI TEAM

Process	%	kg	Product	Run	Stop	Comments
PICKLING	60		water, 30°C			
	0,1		fungicide			
	6		salt	15'		check: Bé add water until Bé ~ 7-7.5
	0,5		Formic acid (1:10 dilution)	10'x3+30'		
	0,5		sulfuric acid (1 : 10)	10'+20'+30'		
	0,5		sulfuric acid (1 : 10)	10'+20'+30'		check: T °C; pH ~ 2.7; Bé cut neck Ø bkg yellow 100% Drain 50% Float
TANNING	4		chrome 26/33	60'		
	4		chrome 26/33			
	0,5		Sodium Formate	60'		check: cut neck Ø 100%
	100		water, 30°C			
BASIFYING	0,2		BLANCOROL® BA-I	30'		
	0,2		BLANCOROL® BA-I	210'		check: pH check: pH 3.9 - 4.0; pass boil test
Drop						Keep ageing for atleast 10 days

Comments:

ARACIT®, BORRON®, CORIPOL®, CROMENO®, DERMASCAL®, ERHA®, ERHAVIT®, MAGNOPAL®, OROPON®, PELLVIT®, SELLASOL®, SELLATAN® and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.