



# Wet-End

## Shoe & Leather Goods

ARTICLE **GLADIOLUS (COW FLOATER - HYDRO)**  
MATERIAL **COW WETBLUE - IMPORTED**  
QUANTITY **8** pieces  
% based on shaved weight substance **1.8/2.0** mm  
weight: **30** kg

CLIENT **IILF 2024**  
RECIPE NO. **ACI23489WE**  
DATE **01 December 2023**  
COLOUR **MARIGOLD (TPX 14-1159)**  
TECHNICIAN **ACI TEAM**

Process	%	kg	Product	Time	Comments
WETBACK	200	60	water,30°C	30'	Check ph: 3.0-3.5 in BCG to Yellow Check for proper wetback
	0,5	0,15	Formic acid		
Drain					
Drain	200	60	water,30°C	10'	
RETANNING	100	30	water,30°C	30'	Check ph: 4.8-5.0 in BCG to Deep Blue  Check ph: 5.8-6.0 Automatic over night next day run for 10'
	4	1,2	LEVOTAN® AT01		
	1,5	0,45	Sodium bicarbonate		
	4	1,2	LEVOTAN® LB		
RETANNING	5	1,5	TANIGAN® BNR	30'	Check ph: 5.8-6.0 Automatic over night next day run for 10'
	2	0,6	Ammonium bicarbonate	30'	
	1	0,3	LEVOTAN® XB	120'	
Drain					
NEUTRALISATION	50	15	water,30°C	10'	
	1	0,3	SELLASOL® PAK-I		
DYEING	2	0,6	LEVOTAN® LB	20'	Check for dye penetration
	1	0,3	SELLA® FAST ORANGE A		
	0,7	0,21	SELLA® FAST BROWN HH150		
	0,1	0,03	SELLA® FAST YELLOW A		
FIXING	100	30	water,30°C	5'	Check ph: 3.8-4.0 Check for bath exhaustion
	2	0,6	Formic acid	3*5'+45'	
Drain					
Drain	200	60	water,30°C	10'	
FATLIQUORING	50	15	water,50°C	15'	Check ph: 5.0-5.2
	1	0,3	LEUKOTAN® 8090		
	0,5	0,15	BORRON® WP	15'	
	8	2,4	LEVOTAN® XB	60'	
2,5	0,75	LEVOTAN® WS			
FIXING	2	0,6	Formic acid	2*15'	Check ph: 3.8-4.0 Check for bath exhaustion
	1	0,3	Chromosal B	30'	
Drain					
Drain	200	60	water,30°C	10'	

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### Comments:

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