

Wet-End Shoe Upper



RECIPE NO.

ACI23558WE

CONTINUED

Process	%	kg	Product	Time	Comments
	100		water,35°C		
NEUTRALISATION	2		SELLASOL® PAK-I	30'	
	2		LEUKOTAN® 8090	30'	Check ph: 4.8-5.0 in BCG to Blue
RETANNING	3		MAGNOPAL® RHN		
	1		CORIPOL® UFB/W	30'	
	4		TANIGAN® OS-IN		
	4		SELLASOL® BC-N		
	4		SELLATAN® MBS POWDER		
DYEING	4		SELLATAN® PW		
	4		SELLATAN® RL LIQ	45'	
	1		TANIGAN® SR		
	2		BAYKANOL® RT		
	4		SELLA® FAST RED A	40'	Check for dye penetration
	3		BAYKANOL® PFM-I	30'	
FATLIQUORING	100		water,50°C		
	3		CORIPOL® UFB/W		
	2		CORIPOL® DX-1202		
	2		LEVOTAN® L		
	3		LEVOTAN® RP		
	0,1		Preservative		
0,5		BORRON® SAF	60'		
	2		SELLATAN® PW		
	1		SELLATAN® MBS POWDER	20'	
FIXING	3		Formic acid	3*10'+40'	Check ph: 3.8-4.0 Check for bath exhaustion
Drain					
Drain	200		water,35°C	10'	
					Cool Horse Pile O/N.Next day do Samm/ Sett / Vaccum at 50°C at 1 min to dry/Then Mollisa to required softness /Buffing & Snuffing

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.