

Wet-End

Shoe & Leather Goods

ARTICLE	BOTCH (COW NUBUCK -LIGHT FASTNESS)		CLIENT
MATERIAL	COW DYED CRUST		RECIPE NO.
QUANTITY	10 sides		DATE
% based on weight:	dry weight	substance 1.1-1.3 mm	COLOUR
	8 kg		TECHNICIAN

Process	%	kg	Product	Time
WETBACK	500	40	water,30°C	
	0,5	0,04	BORRON® SAF	30'
	2	0,16	SELLATAN® CF-I	
	2	0,16	CORIPOL® DX-1202	60'
Drain				
Drain	200	16	water,30°C	10'
RE-CHROME	200	16	water,30°C	
	0,5	0,04	Formic acid	30'
	4	0,32	TANNESCO® FC	
	3	0,24	SELLATAN® MBS POWDER	
	1	0,08	CORIPOL® UFB/W	90'
Drain				
Drain	200	16	water,30°C	10'
NEUTRALISATION	200	16	water,30°C	
	2	0,16	SELLASOL® PAK-I	30'
RETANNING	5	0,4	TANIGAN® MB-O LIQ	
	3	0,24	SELLATAN® RP	
	2	0,16	BAYKANOL® SL	30'
DYEING	5	0,4	SELLA® FAST YELLOW A	
	0,2	0,016	SELLA® FAST ORANGE A	45'
FATLIQUORING	100	8	water,50°C	
	3	0,24	CORIPOL® DX-1202	
	3	0,24	CORIPOL® UFB/W	
	3	0,24	LEVOTAN® PS	60'
FIXING	4	0,32	Formic acid	3*10'+45'
Drain				
Drain	200	16	water,30°C	10'
Drain	200	16	water,30°C	
	1	0,08	SELLA® FIX HPF CONC	30'
Drain				
Drain	200	16	water,30°C	10'

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAI
by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from
supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore com
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



IILF 2024
ACI23497WE
14 December 2023
DAFFODIL (TPX 14-0850)
ACI TEAM

Comments

Check for proper wetback

Check ph: 3.0-3.2 in BCG to Yellow

Check ph: 3.8-4.0 in BCG to Green

Check for dye penetration

**Cool Horse Pile O/N. Next day do Samm/
Hook to dry/Then Mollisa for required
softness/ Buffing & Snuffing**

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n performing his own tests to determine the suitability of the
es within the customer's sphere of responsibility.