Finishing

CLIENT	**TFL**	RECIPE NO.	**MEMA 23050**
ARTICLE	**N°11 NILE BLUE**	BASED ON WE RECIPE NO.	
MATERIAL	**Half Calf**	DATE	**19 September 2023**
COLOUR	**TPX 15-5210**	TECHNICIAN	**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
RODA® Base AF-B/N	200	100					1) 2X Topstar R25
RODA® Ground UP-XS	400	80					Ironing 80°C 40 atm
RODA® Wax Mono	100	100					
RODA® Base 5103	200	200					2) 3X Spray
RODA® Lite 07 Mix	70	50					
PRIMAL™ SCL-371	40	80					3) 2X Spray
RODA® Visc 5722	25						
							4) 2X Spray
Methoxypropanol		50					Ironing 80°C 40 atm
Water		500	500	500			Milling 5h
							Ironing 80°C 20 atm
RODA® Fix 5090			300	300			
RODA® Fix 6271-B			200	200			
RODA® Feel N4			40	40			
AQUADERM® XL 71			30	30			
RODA® Poliperl M			3				
Total	**1035**	**1160**	**1073**	**1070**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.