

# Finishing Leather Goods



CLIENT **TFL**  
 ARTICLE **N°14 MORN**  
 MATERIAL **SHEEP SKIN Corrected grain**  
 COLOUR **TPX 13-0403**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**BU 6061**  
**30.08.2023**  
**Giorgio Girauo/Klaus Birkendahl**

Product	1	2	3	4	5	6	Procedure
<b>EUDERM® Drive DE</b>	50						1) 1 reverse coat, (aprox 16-18 g/sq.ft) rest overnight, vacum 50°C/ 2 min
<b>WATER</b>	650						
<b>PRIMAL™ FGR</b>	300						
<b>PRESKIN</b>							2) preskin by reverse coat on release paper (2 - 3 gr.sqft)
<b>AQUADERM® FLUID H</b>		40					3)Adhesive by reverse coat on leather (6gr.sqft)
<b>ROSILK™2229 FM</b>		15					
<b>RODA® Lite 07 Mix *</b>		100					
<b>ACRYSOL™RM 819W</b>		x					
<b>AQUACAST® BA</b>		900					
<b>BAYDERM® BOTTOM DLV-N</b>		100					
<b>AQUADERM® XL 50</b>		50					
Viscosity 40 sec, cup 4 mm							
<b>ADHESIVE</b>							
<b>AQUACAST® BA</b>			700				
<b>RODA® CRYL NP86</b>			300				
<b>AQUADERM®Fluid H</b>			10				
<b>RODA® Lite 07 Mix *</b>			100				
<b>ACRYSOL™ RM 819W</b>			x				
<b>AQUADERM® XL 50</b>			50				
Viscosity 30 sec, cup 4 mm							
<b>Total</b>	<b>1000</b>	<b>1205</b>	<b>1160</b>	<b>0</b>	<b>0</b>	<b>0</b>	

**Comments:**

**RELEASE PAPER: SAPPI Mokka B**

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