

# Finishing Shoe Upper



CLIENT **TFL**  
 ARTICLE **N°15 PRISM PINK**  
 MATERIAL **SPLIT**  
 COLOUR **142311**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**BU 6063**  
**30.08.2023**  
**Giorgio Giraudo/ Klaus Birkendahl**

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat on release paper (2-3-gr.sqft)
AQUADERM® FLUID H	20						
ROSILK™2229 FM	20						
RODA® Lite 07 MIX *	50						
ACRY SOL® RM 819W	x						
BAYDERM® FINISH UP-I	800						
BAYDERM® BOTTOM DLV-N	100						
RODA® Cryl 137	100						
Viscosity 40 sec , cup 4 mm							
SKIN							2)Skin by reverse coat on release paper (2-3- gr.sqft)
AQUACAST® BA		950					
EUDERM® X-GRADE SF		50					
AQUADERM® FLUID H		10					
RODA® Lite 07 MIX *		100					
ACRY SOL™ RM 819W		x					
Viscosity 30 sec , cup 4 mm							
ADHESIVE							3)Adhesive by reverse coat on leather (8-10 gr.sqft)
AQUACAST® BA			700				
RODACRYL® NP 86			300				
AQUADERM®Fluid H			10				
RODA® Lite 07 MIX *			50				
AQUADERM® XL 50			50				
ACRY SOL™ RM 819W			x				
Viscosity 25 sec , cup 4 mm							
RODA®Fix 5040 Dull				700			4) After transfer coat, 1 reverse coat , dry
RODA®Pure Finish 5090				200			
Water				60			
AQUADERM® Fluid H				10			
RODA®Link Pax				20			
AQUADERM® Additive GF				10			
<b>Total</b>	<b>1090</b>	<b>1110</b>	<b>1110</b>	<b>1000</b>	<b>0</b>	<b>0</b>	

**Comments:**

**RELEASE PAPER: BILLIE**

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.