

Finishing Shoe Upper



CLIENT **TFL**
 ARTICLE **N°16 MINERAL**
 MATERIAL **Goat Suede (double face)**
 COLOUR **TPX 15-1046**

RECIPE NO. **BU 6038**
 BASED ON WE RECIPE NO.
 DATE **July 23**
 TECHNICIAN **Borgia Roberto**

Product	1	2	3	4	5	6	Procedure
RODA® KP Mix	100	50	50				
RODA® Pur 5101/N	900						1) 3X SPRAY
WATER		400	400	200			
RODA® Ground K 4038/FN		250					2) 2X SPRAY
RODA® Pure Oil AA 4040		50					SANDBLAST 90°C - 30atm
Aquaderm®XL 71		5	5	5			
RODA® Base 5025/FN			250				3) 4X SPRAY
RODA® Wax K 619/N			50				
RODA® Pure Wax 4039			50				4) 2X SPRAY
RODA® Poliparl Iride Yellow			10				IRON 90°C - 70 Kg
RODA® Wax 4077/N				30			DRY MILL OVER NIGHT
RODA® Fix 6271/B				100			
RODA® Fix 5792/N				100			
RODA® Pur 5008				20			
RODA® Link 4009				20			
RODA® Feel N4				10			
Total	1000	755	815	485	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.