Finishing

Leather Goods

CLIENT TFL RECIPE NO. AR 07823

ARTICLE N° 17 LIME PUNCH BASED ON WE RECIPE NO.

MATERIAL Half Calf WW DATE 05 October 2023
COLOUR TPX 13-0550 TECHNICIAN Roberto Andrenacci

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver DE-2	50		 	 	<u> </u>		Buffing 2 X 320
Water	650		150		† 	 	-
PRIMAL™ FGR	300	 			<u> </u>	! !	1) 1 x reverse coat, roller 30X
EUDERM® X-Grade Soft	!	750			! !		approx 12-15 gr sq,ft. Rest O/N (covered)
RODA® Base AF-B/N	Ī	100			: :		hang up to dryer, kiss plate at 60°C / 80 bar
RODA® Lite 07 MIX		150					staking (if necessary)
AQUADERM® Fluid H	Ī	5	5		<u> </u>		
RODA® Pur W 1813	<u> </u>		450		<u> </u>		2) 3 x reverse coats, dry, at base color coat
RODA® Pur W 5814/N Dull			250				roller 30 C tot. Approx. 10-12 gr. sq,ft, dry,
AQUADERM® Additive XF			5				staking if necessary
AQUADERM® XL 50			30				design by hand with typical system and effect
*RODA® Poliperl Iridescent			20				
*RODA® Pure Luster 1505			100				3) 2 x reverse coats, roller 30C (top coat)
RODA® Lac S 210/N				400			tot. approx. 5 gr sq,ft, dry,
Metoxypropanol				200			embossed TRECCIA at 90-100°C / 250 bar
Butyl Acetate				400			
RODA® Feel S 930				10			4) 2 x spray coats, dry,
RODA® Poliperl Iridescent Yellow				10			Kiss plate and staking if nrcessary
Viscosity Ford Cup 4 mm		30 s	30 s				
Total	1000	1005	1010	1020	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

^{*} Mix well together