Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**BU 6064**
ARTICLE	**N° 18 MARIGOLD**	BASED ON WE RECIPE NO.	
MATERIAL	**CALF SIDE WB**	DATE	**01 August 2023**
COLOUR	**TPX 14-1159**	TECHNICIAN	**LLUIS SAGRISTA**

Product	**1**	**2**	**3**	**4**	**5**	**6**	**Procedure**
RODA® Base Reco 10	250						
WATER	600	450	600	550			
EUDERM® Nappa Soft S2	50	100					1) 1X SPRAY ADHESION
PRIMAL® FGR	25	50					
RODA® Lite 07 MIX	50	100					
EUDERM® Compact UP-E		450					2) 2 X SPRAY BASE COAT
RODA® Wax KCF 699			50	50			Press 80ºC/ 100 Bar 5´´
RODA® Cryl 108/N2			50	50			+ 2X SPRAY
RODA® Pure Luster 1505/N			50	50			
RODA® Pur 5427/N			250	300			3) 2X SPRAY TOP COAT
RODA® PoliPerl GOLD M			5				Press 100ºC / 100 Bar 5´´
AQUADERM® XL 71				40			
ROSILK®2229				15			DRY MILL 12h
							4) 2X SPRAY TOP COAT
							Press 100ºC/ 100Bar 5´´
Total	**975**	**1150**	**1005**	**1055**	**0**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.