

Finishing

Shoe Upper



CLIENT **TFL**
 ARTICLE **N°2 TANGERINE**
 MATERIAL **Half calf**
 COLOUR **TPX 17-1463**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 23044
13 July 2023
Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Cryl 5037/N	100						1) 1X ROLLER 20B - 28 g/sqft REST OVER NIGHT - VACUUM BUFFING PAPER 400
Water	200						
RODA® Penetrator IE 880	100						
RODA® Car B 35		500					2) 2X ROLLER 30X SANDBLAST 80°C - 40 atm + 2X ROLLER 30X
BAYGEN® Compact LV 2		100					
RODA® Lite 07 Mix		100					
AQUADERM® XL 71		10					
RODA® Pur 5805/N3			600				3) 2X ROLLER 30X
AQUADERM® Matt HPM-N			400				
RODA® Wax SCH/N			50				
RODA® Pure Luster 1505			30				
Aquaderm® Fluid H			10				
Total	400	710	1090	0	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.