Finishing
Leather Goods

CLIENT	**TFL**	RECIPE NO.	**BU 6039**
ARTICLE	**N°20 GOLDEN**	BASED ON WE RECIPE NO.	
MATERIAL	**Cow Calf F.G.**	DATE	**July 23**
COLOUR	**TPX 13-0939**	TECHNICIAN	**Borgia Roberto**

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 MIX	50		30				
EUDERM®Prebottom RP-N 01	100						STAKING BEFORE FINISHING
WATER	300	100	400	150	900		
RODA® Base AF-B/N	100		250				1) 2X/3X SPRAY
RODA® Lac WG/4		200					
RODA® Bind TLC 385			50				2) 1X SPRAY
Aquaderm®XL 71			7	7			IRON 100°C
BAYDERM® Bottom 10 UD			50				DRY MILL OVER NIGHT
RODA® Fix 5090				100			TOGGLE 40°C
RODA® Fix 6271/B				100			
RODA® Pur 5008			10	20			3) 3X SPRAY
RODA® Link 4009			10	20			
RODA® Feel N4				15	100		4) 2X SPRAY
							IRON 100°C
							DRY MILL 8hrs
							5) APPLY IN MILLING DRUM IN 2h
Total	**550**	**300**	**807**	**412**	**1000**	**0**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.