

Finishing Shoe Upper



CLIENT TFL
 ARTICLE N°23 WILD ORCHID
 MATERIAL LAMB
 COLOUR TPX 16-1332

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNIC

BU 6080
 Sept. 23
 Tirelli/Giaquinto

Product	1	2	3	4	5	6	Procedure
RODA® Oil AA 4060	500						1) 2X HEAVY SPRAY
WATER	500	500	600	500			REST OVER NIGHT
RODA® Pur 8103		250					ROTOPRESS 120°C-50 ATM
RODA® Penetrator 4026		250					DRY MILL 1h
RODA® Wax MONO			50				
RODA® Wax SCH/N			50				2) 1X SPRAY
RODA® Pur EP 19/F			100				
BAYDERM® Bottom 10 UD			50				3) 6X SPRAY
RODA® Fix 6271/B			100	270			
RODA® Feel S 2075			3	5			4) 2X SPRAY
RODA® COR HTP MIX			50				ROTOPRESS 90°C-50 ATM
RODA® Link PAX			3	8			DRY MILL 4 hrs
RODA® Pur 5329 Conc.				200			
RODA® Bind TLC 327				30			
Total	1000	1000	1006	1013	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.