

Finishing Shoe Upper



CLIENT **TFL FASHION SS 25**
 ARTICLE **N°26 NUT**
 MATERIAL **CRUST WW (NUT WE)**
 COLOUR **TPX 17-1137**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

FI 107/23
12 September 2023
JOAN CARLES PARIS

Product	1	2	3	4	5	6	Procedure
RODA®Pur ADX	250						1) 1 X SPRAY ADHESION
WATER	500	600	400				
I.P.A.	250	50					2) 3X-4X SPRAY BASECOAT
RODA® Pure Luster 1505		150	150				
RODA® Cryl 744		100					
RODA® Base 4095/N		200					3) 2 X SPRAY TOP COAT
RODA® Pure WAX 4039		50					
RODA® Wax 2009/N		100					EMBOSS DESIGN 75°c 250 bar 5 ''
RODA® Pur 5329/N		50					with Carteggio
RODA® COR HTP MIX		25					
RODA® Penetrator IE 880/N2		40					DRY MILL 15'
RODA® Link PAX		7	10				
RODA® Pur 5427/N			300				
RODA® Bind TU 688/B			100				
RODA® Feel KTA 950			50				
RODA® Wax KCF 616			30				
Total	1000	1372	1040	0	0	0	

Comments:

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 Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.