

Finishing Shoe Upper



CLIENT **TFL**
 ARTICLE **N° 28 - WHITE**
 MATERIAL **COW W. W.**
 COLOUR **ANY**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

N° 20667
N° 20619
19 September 2023
Dal Lago Stefano

Product	1	2	3	4	5	6	7	Procedure
RODA®Care 5754	1000							Staking
RODA® Care NL		1000						
RODA® Lite 07 MIX			150		150			1) 1X Roller Coating 4-5 g/sq.ft.
RODA® Base 5698			730					Buffing with 220
BAYDERM® Bottom ELW			20					
WATER			100	500	200			2) 1X Roller Coating 3 g/sq.ft.
RODA® Lac W 4076 Dull				500				
RODA® Base SB					700			3) 1X Spray Coating 8 g/sq.ft.
RODA® Link 5504/N					20			
RODA® Cor HTP MIX						100		4) 1X Spray Coating 1,5 g/sq.ft.
RODA®Pur W 1813/N2						400		Emboss EURO 6 - 105°C
RODA®Cryl NP 87						400		Dry milling 12 hours
RODA® Base 5786/N						200		Staking
RODA® Pur 5101/N						400		
RODA® Fix 5792/N2							700	5) 1X Spray Coating 2 g/sq.ft.
RODA® Fix 6271/B							300	
RODA®Feel N4							20	6) 1X Light Spray Coating by cloudy effect
AQUADERM® XL 71						20	40	
								7) 1X Spray coating 2,5 g/sq.ft.
								Dry milling 8 hours
								Ironing on tips 110°C
								Staking
Total	1000	1000	1000	1000	1070		1060	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.