Finishing



CLIENT TFL RECIPE NO. BU 6089

ARTICLE N°29 MILK BASED ON WE RECIPE NO.

MATERIAL Cow Side DATE 04 September 2023

COLOUR WHITE TECHNICIAN Giorgio Giraudo

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver DE-2	50						1) 1 x reverse coat, roller 20B
Water	650						approx. 30 gr sq,ft
RODA® Cryl 5037	300						rest O/N, vacum plate at 45-50°C /180 sec.
							rebuffing 1 x 400 paper
BAYGEN® Compact LV-2		850					stacking at 2-3-3
AQUADERM® Fluid H		5					
RODA® Lite WHITE P		150			Į		1) 1 x reverse coat. roller 30A
AQUADERM® XL 50	İ	25	<u> </u>		<u> </u>	<u>L</u>	approx 22 gr sq,ft
		<u> </u>	i		<u> </u>	<u> </u>	rest O/N, vacum plate at 45-50°C 180 sec.
BAYGEN® Top MS		<u> </u>	800		<u> </u>	<u> </u>	rebuffing 1 x 500 paper
BAYGEN® Top White B			200				
BAYGEN® Hardener SN-2			400				2) 2 x reverse coats, roller 30X
Solvent Mix PU Grade			Х				Sandblast at 90°C / 40 bar
							2 x reverse coats, roller 30X
							Tot. Approx. 25 gr. Sqft.
		Ī			Ī	Ī	3) 1 x curtain coat, approx 16-18 gr sqft
							dry in a well ventilated room O/N
Viscosity DIN Cup 4mm		28-32"	22-28"		Ī	Ī	
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Total	1000	1030	1400	0	0	0	
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Comments:

Before to finish: buffing crust 2 x 320 paper.

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.