Finishing

CLIENT

Shoe & Leather Goods

RECIPE NO. BU 6090

ARTICLE N°3 AUTUMN BASED ON WE RECIPE NO.

MATERIAL Calf side DATE Sept. 23
COLOUR Orange TECHNICIAN ANDRENACCI

Product	1	2	3	4	5	6	Procedure
BAYGEN® Compact LV-2	850						1) 2 x reverse coats, sandblast at 90°C / 40 bar
AQUADERM® Fluid H	5						2 x reverse coats, tot. Approx. 25 g/sq.ft
RODA® Lite 07 MIX	150						
AQUADERM®XL50	30						2) 1 curtain coat approx. 18 g/ sq.ft
							dry in a well ventilated room O/N
BAYGEN®TOP U 01		1000					embossed (cut embossed grain) at 110°C / 200 bar
BAYGEN® Hardener SN 2		670					
Solvent Mix PU Grade		350					back in drum with water 400% (dry weight)
							at 50°C / run 30'
							LEVADERM (orange) 3% run 10'
							2,5% formic acid (to fix) run 30'
							drain wash, hang up, dry-drum 6 hrs, stake
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Vscosity DIN cup 4 mm	28-32"	24-28"					
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Comments:

Before to finish: Buffing with 2 x 320 paper

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

