



Finishing

Shoe & Leather Goods

CLIENT **TFL**
 ARTICLE **N°3 AUTUMN**
 MATERIAL **Calf side**
 COLOUR **Orange**

RECIPE NO. **BU 6090**
 BASED ON WE RECIPE NO.
 DATE **Sept. 23**
 TECHNICIAN **ANDRENACCI**

| Product | 1 | 2 | 3 | 4 | 5 | 6 | Procedure |
|-----------------------|-------------|-------------|----------|----------|----------|----------|--|
| BAYGEN® Compact LV-2 | 850 | | | | | | 1) 2 x reverse coats, sandblast at 90°C / 40 bar |
| AQUADERM® Fluid H | 5 | | | | | | 2 x reverse coats, tot. Approx. 25 g/sq.ft |
| RODA® Lite 07 MIX | 150 | | | | | | |
| AQUADERM®XL 50 | 30 | | | | | | 2) 1 curtain coat approx. 18 g/ sq.ft |
| BAYGEN®TOP U 01 | | 1000 | | | | | dry in a well ventilated room O/N |
| BAYGEN® Hardener SN 2 | | 670 | | | | | embossed (cut embossed grain) at 110°C / 200 bar |
| Solvent Mix PU Grade | | 350 | | | | | back in drum with water 400% (dry weight) |
| | | | | | | | at 50°C / run 30' |
| | | | | | | | LEVADERM (orange) 3% run 10' |
| | | | | | | | 2,5% formic acid (to fix) run 30' |
| | | | | | | | drain wash, hang up, dry-drum 6 hrs, stake |
| Vscosity DIN cup 4 mm | 28-32" | 24-28" | | | | | |
| Total | 1035 | 2020 | 0 | 0 | 0 | 0 | |

Comments:

Before to finish: Buffing with 2 x 320 paper

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.