



# Finishing Shoe Upper

CLIENT **TFL**  
 ARTICLE **N°30 SUGAR**  
 MATERIAL **Half calf**  
 COLOUR **White**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**MEMA 23045**  
**25 July 2023**  
**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
EUDERM® Prebottom RP-N 01	930						1) 1 pass Gemata 30F 3-4g/Sf
RODA® Pur 64/N	70		40	40			2) 1X
RODA® Lite White 07	100						Ironing roto 85°C 30 atm milling 4-5h
Water	100	100		400	200		
RODA® Lac CAB Gloss		100					3) 2 Pass Gemata 30F sandblast 80°C 20 atm
RODA® Car White P			80	80			
RODA® Base 4095/N			300	300			
EUDERM® Nappa Soft S2			130	130			
RODA® Cryl 114			100	100			5) 2-3X
RODA® Cryl NP 86			100	100			
RODA® Car Dull 92/N			70	70	250		
AQUADERM® XL 71			15	15	20		
RODA® Fix 5188/N Gloss					150		
<b>Total</b>	<b>1200</b>	<b>200</b>	<b>835</b>	<b>1235</b>	<b>620</b>	<b>0</b>	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.